



# Hardness Testing

# **Equotip 550 Leeb**

## Highly robust and advanced Leeb measuring system



## Reliability

The unmatched lifespan of probes and impact bodies, lasting four times longer than others on the market.



## **Productivity**

Comes with the most complete probe portfolio, the broadest material conversion tables including Proceq's own research and world's widest standard conversion.



## **User Experience**

Ready-to-go reports through powerful built-in reporting feature, along with fully customizable views, multiple wizards, and material selection assistant.



#### Equotip 550 Platform

<u>Piatioriii</u>				
Display	7" color capacitive touchscreen			
Instrument protection	- IP54, fully rugged with shock absorbing casing, - Scratch-resistant Gorilla® Glass screen protection, - Circuit and connector protection against dust, debris, chemicals and voltage spikes - Foldable additional screen cover for additional protection during storage and transportation			
Memory	Internal 8 GB flash memory (>1'000'000 measurements)			
Combination with another testing method	UCI, Portable Rockwell (PRT)			
Connectivity	Ethernet & USB-B (PC connection), USB-A (PRT), Probe-specific slots			
Battery	3.6V, Li-lon, 14'000 mAh			
Battery lifetime	> 10h (in standard operating mode)			
Charging time	< 9h, < 5.5 h (External quick charger)			
Power input	12V +/- 25% / 1.5A			
Dimensions	250 x 162 x 62 mm / 9.87 x 6.37 x 6.44 in			
Weight	1'525 g / 3.35 lbs. (incl. battery)			
Humidity operation	<95% RH, non-condensing			
Operating temperature	(-) 10°C + 50°C / 14°F – 122°F			
Certification	CE, KC, FCC			
Equotip 550 Software Features	- Automatic compensation for impact direction (except DL probe) - Fully customizable reporting - Customizable views - Verification wizard - Measurement wizard - Mapping wizard - Integration in automated testing environments (incl. remote control) - Custom conversion curves (1-point, 2-point, polynomial) - Built-in pdf creator			
Conversion curves applicable for materials	- Steel and cast steel - Work tool steel - Stainless steel - High alloy steel (Leeb D only: P/T91-92, 20Cr13, GH4145, C422, 630 grade, 616 grade) - Grey Cast Iron (Lamellar, Nodular) - Cast aluminium - Brass Cu/Zn Alloys			
Languages	English, German, French, Italian, Spanish, Portuguese, Turkish, Chinese, Korean, Russian, Japanese, Polish, Czech			
Regional settings	Metric and imperial units, multi-language and time-zone			
Audio support	Full digital audio			

#### <u>Desktop Software</u> (Windows)

PC Software	Equotip Link for data download, management and export (CSV, PNG), Conversion curve management, and for upgrades of constantly expanding Equotip and Equotip Link Software
Language support	English, Chinese, Czech,German, Spanish, French, Italian, Korean, Japanese, Polish, Portugese Russian Turkish



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Native Scale	HLx (x=C, D, DC, DL, E, G, S)			
Conversion scales	HB, HV, HRA, HRB, HRC, HS, MPA (σ1, σ2, σ3)			
Measurement range	100-999 HLx			
Indenter	Tungsten carbide (D, DC, DL, G, C), Polycristalline diamond (E), Silicon Nitride (S			
Impact energy / Test force	90 Nmm (G) 11 Nmm (D, DC, DL, S, E) 3 Nmm (C)			
Accredited calibration	ISO/IEC 17025			
Standard compliance	ASTM A956 DIN EN ISO 16859 GB/T 17394 JB/T 9378			
Guidelines	ASME CRTD-91 ASTM A370 DGZfP Gudeline MC 1 VDI / VDE Gudeline 2616 Paper 1 Nordtest Technical Reports 99.12, 99.13, 99.36			
Conversion standards	ASTM E140 ISO 18265 DL/T 1845 (Leeb D only) Proceq's own conversion curves			
Measurement resolution	1 HLx/HV/HB; 0.1 HRC/HRB/HS 1 N/mm 2 (Rm)			
Measuring accuracy	± 4 HLx (0.5% @850 HLx)			
Measurement deviation (E)	Lower than DIN EN ISO 16859			
Coefficient of variation (R)	Lower than DIN EN ISO 16859			
Weight	57 g / 2 oz			
Dimensions	41 mm x 20 mm x 147 / 1.61 in x 0.79 in x 5.79			

Standards & Guidelines	Description
ASTM A 370	
ASTM A 956	
ASTM E 140	
DIN 50156	
DL/T 1845 ( China)	People's Republic of China Power Industry Standard Test method for Leeb hardness of high-alloy steel for power equipment Test Method for Leeb Hardness of High-alloy Steels in Power
GB/T 17394	
ISO 16859	
ISO 18265	
JB/T 9378	
ASME CRTD-91	
DGZfP Guideline MC 1	
Nordtest Technical Reports 424-1, 424-2, 424-3	
VDI / VDE Guideline 2616 Paper 1	





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